

### TRANSMISSION PARTS

Instructions

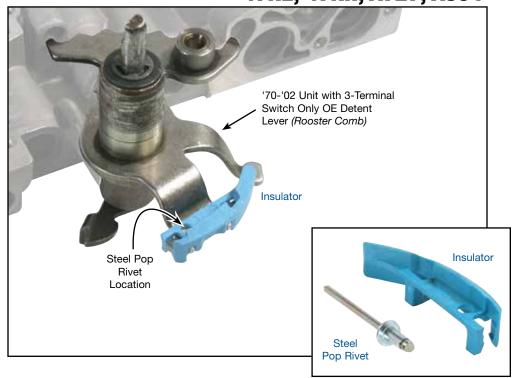
# Chrysler 42RE, 42RH, 46RE, 46RH, 47RE, 47RH, A727, A904

### Neutral Safety Back-Up Insulator Service Kit

## Part No. 22229-03

- Insulator
- Steel Pop Rivet

**NOTE:** Fits '70–'02 units with 3-terminal switch only.





**NOTE:** The rivet must be installed as described here or damage to the insulator will occur. Ease the insulator into place on the detent lever carefully to avoid damaging the plastic material.

### 1. Disassembly

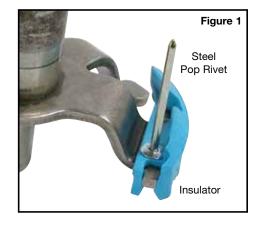
Remove OE solid rivet from detent lever by drilling it out or using a suitable punch to drive it out.



NOTE: Care must be taken to avoid enlarging the hole through the detent lever.

#### 2. Installation & Assembly

- a. Install Sonnax insulator so that plastic barbs snap over detent lever edge.
- b. Install Sonnax pop rivet (**Figure 1**). Ensure end of rivet passes through Sonnax insulator before it passes through detent lever. The flat head of rivet should butt against the plastic insulator.
- c. To set the pop rivet you will need a standard pop rivet tool with a 1/8" nose piece.



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